



TurboClean® Process

Sanitary Style NF Elements

MANN+HUMMEL Water & Fluid Solutions offers a wide range of nanofiltration elements ranging from our tightest NF membrane, TS80, to our most open, UA60. TurboClean® elements feature a patented sanitary hard-shell design that delivers better system performance due to about 60% less bypass flow than other sanitary elements. Lower bypass flow results in energy savings and/or higher flux rates as more of the feed flows across the membrane surface instead of around the outside of the element. Higher cross-flow velocity also results in the most effective membrane cleaning. TurboClean elements are stronger than net-wrapped sanitary elements and are able to withstand higher pressure drops. And with the tightest OD tolerance and optimal circularity, TurboClean elements are the easiest elements to load and unload.

- Strongest Sanitary Element
- Most Effective Cleaning
- Longer Operating Life
- Easiest Installation
- Better Performance

MEMBRANE CHARACTERISTICS

| Membrane | Membrane Type | Stabilized MgSO ₄ Rejection (%) | MgSO ₄ Rejection Bounds (%) |
|----------|----------------|--|--|
| TS80 | Polyamide | 99.2% | 98.5 - 100.0 |
| TS40 | Polypiperazine | 99.0% | 98.5 - 100.0 |
| XN45 | Polypiperazine | 96.0% | 94.0 - 98.0 |
| UA60 | Polypiperazine | 80.0% | 70.0 - 80.0 |

DESIGN INFORMATION

| Model | Part Number | Membrane Area m ² (ft ²) | Feed Spacer Thickness (mil) ^a |
|----------------------------|-------------|--|---|
| TurboClean® 4040-TS80-31-M | 164840442 | 7.4 (80) | 31 |
| TurboClean® 4040-TS80-31-F | 164055444 | 7.4 (80) | 31 |
| TurboClean® 4040-TS40-31-M | 164340442 | 7.4 (80) | 31 |
| TurboClean® 4040-TS40-31-F | 164040444 | 7.4 (80) | 31 |
| TurboClean® 4040-XN45-31-M | 164540442 | 7.4 (80) | 31 |
| TurboClean® 4040-XN45-31-F | 164063444 | 7.4 (80) | 31 |
| TurboClean® 4040-UA60-31-M | 164940442 | 7.4 (80) | 31 |
| TurboClean® 4040-UA60-31-F | 164067444 | 7.4 (80) | 31 |

^a All models on this sheet have TurboClean sanitary outer wrap and diamond-shaped feed spacers. All models on this sheet include anti-telescoping devices (ATDs) attached to the ends of the element and one interconnector. A brine seal is not included and is not required.

OPERATING PARAMETERS

| | |
|---------------------------------|--|
| Maximum Operating Pressure | 55 bar (800 psi) |
| Maximum Operating Temperature | 50°C (122°F) |
| Cleaning pH Range ¹ | 1.0 - 12.0 |
| Chlorine Tolerance ² | < 0.1 ppm |
| Maximum Pressure Drop | 1.4 bar (20 psi) per element; 6 bar (80 psi) per housing |

¹ Refer to temperature and pH limits in Membrane Cleaning Guide - Food & Dairy: RO & NF Elements (TSG-C-003).

² Pretreatment is recommended for the removal of free chlorine and other oxidizing agents to prevent damage to membranes. Oxidizing agents, such as free chlorine, in contact with polyamide membranes may result in shortened operating life or membrane failure. Such oxidation damage is excluded from warranty. Refer to Membrane Operating Guide - Recommendations for Water Purification (TSG-O-012).

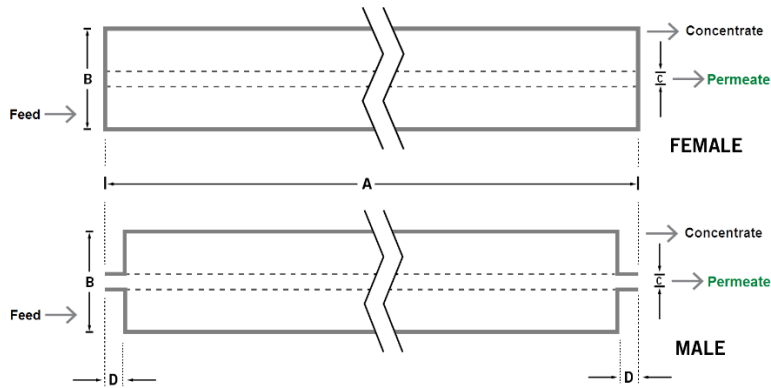
PHYSICAL DIMENSIONS

| Model | Element Weight kg (lb) ^b | Dim. A mm (inches) | Dim. B mm (inches) | Dim. C ^c mm (inches) | Permeate Tube ^d |
|----------------------------|--|-----------------------|-----------------------|------------------------------------|----------------------------|
| TurboClean® 4040-TS80-31-M | 4 (9) | 1,016 (40.0) | 99 (3.9) | 19.1 (0.75) | Male |
| TurboClean® 4040-TS80-31-F | 4 (9) | 1,016 (40.0) | 99 (3.9) | 15.9 (0.625) | Female |
| TurboClean® 4040-TS40-31-M | 4 (9) | 1,016 (40.0) | 99 (3.9) | 19.1 (0.75) | Male |
| TurboClean® 4040-TS40-31-F | 4 (9) | 1,016 (40.0) | 99 (3.9) | 15.9 (0.625) | Female |
| TurboClean® 4040-XN45-31-M | 4 (9) | 1,016 (40.0) | 99 (3.9) | 19.1 (0.75) | Male |
| TurboClean® 4040-XN45-31-F | 4 (9) | 1,016 (40.0) | 99 (3.9) | 15.9 (0.625) | Female |
| TurboClean® 4040-UA60-31-M | 4 (9) | 1,016 (40.0) | 99 (3.9) | 19.1 (0.75) | Male |
| TurboClean® 4040-UA60-31-F | 4 (9) | 1,016 (40.0) | 99 (3.9) | 15.9 (0.625) | Female |

^b Shipping weight is dependent on packaging material and quantity shipped.

^c Diameters for Dimension "C" are as follows. For Female elements, "C" is the Inner Diameter. For Male elements, "C" is the Outer Diameter.

^d Male elements have a protruding permeate tube, indicated as "D" in the diagram. Dimension "D" is 25.4 mm (1.0 in).



IMPORTANT INFORMATION

- Start-up:** MANN+HUMMEL Water & Fluid Solutions recommends flushing elements for 30 minutes at low pressure and discarding permeate during the flush prior to operation. For a more detailed start-up procedure, please see Element Start-Up Guide – System Start-Up (TSG-O-005).
- Cleaning:** TurboClean® membrane elements must be cleaned periodically to ensure proper operation and to prevent membrane damage. Please see Membrane Cleaning Guide – Food & Dairy: RO & NF Elements (TSG-C-003).
- Storage:** TurboClean membrane elements must be stored appropriately to ensure proper operation and to prevent membrane damage. Please see Element Storage Guides (TSG-O-009 & TSG-O-010).
- Regulatory:** All models on this sheet use FDA (CFR Title 21) compliant materials.

CUSTOMIZABLE SPECIALTY ELEMENTS

MANN+HUMMEL Water & Fluid Solutions offers a full range of membranes and element designs for challenging water and process applications. Technologies include low-fouling RO, submerged UF, continuous high temperature, ultra-high pressure, unique sanitary designs and more. Contact us to customize a product that satisfies your specific requirements.

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