



TurboClean® 8040-M2F3T7 High Pressure RO Elements

MANN+HUMMEL Water & Fluid Solutions offers TurboClean® High Pressure sanitary elements for all of our membranes capable of continuous operation up to 1,000 psi (69 bar). TurboClean elements feature a patented sanitary hard-shell design that delivers better system performance due to about 60% less bypass flow than other sanitary elements. Lower bypass flow results in energy savings and/or higher flux rates as more of the feed flows across the membrane surface instead of around the outside of the element. Higher cross-flow velocity also results in the most effective membrane cleaning. TurboClean elements are stronger than net-wrapped sanitary elements and are able to withstand higher pressure drops. And with the tightest OD tolerance and optimal circularity, TurboClean elements are the easiest elements to load and unload.

- Strongest Sanitary Element
- Most Effective Cleaning
- Longer Operating Life
- Easiest Installation
- Better Performance

MEMBRANE CHARACTERISTICS

Membrane	ACM2
Membrane Type	Polyamide
Stabilized Salt Rejection (%)	99.5
Minimum Salt Rejection (%)	99.0

DESIGN INFORMATION

Model	Part Number	Permeate Flow m ³ /day (GPD) ^a	Membrane Area m ² (ft ²)	Feed Spacer Thickness (mil) ^b
TurboClean® 8040-M2F3T7	164060841	2.5 (9,200)	33.0 (355)	31

a Test conditions: 2,000 ppm NaCl, 15.5 bar (225 psi), 25°C (77°F), 15% recovery, pH 8.0, 30 minutes operation. Flow rates will be no more than 15% below the values shown. Product specifications may change without notice as design revisions occur.

b This model has a TurboClean sanitary outer wrap and diamond shaped feed spacers. This model includes anti-telescoping devices (ATDs) attached to the ends of the element and one interconnector. A brine seal is not included and is not required.

OPERATING PARAMETERS

Maximum Operating Pressure¹	69 bar (1,000 psi)
Maximum Operating Temperature	50°C (122°F)
Cleaning pH Range²	1.0 – 12.0
Chlorine Tolerance³	< 0.1 ppm
Maximum Pressure Drop	1.4 bar (20 psi) per element; 6 bar (80 psi) per housing
Maximum SDI₁₅	5.0
Maximum Turbidity	1 NTU

¹ Feed pressure (in bar) multiplied by feed temperature (in °C) should not exceed 2,000.

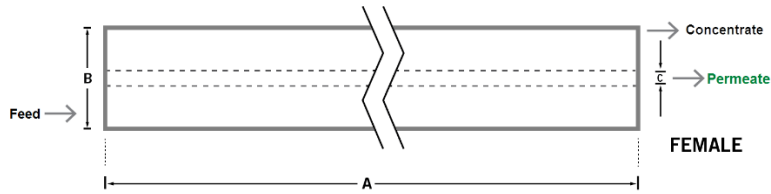
² Refer to temperature and pH limits in Membrane Cleaning Guide - Food & Dairy: RO & NF Elements (TSG-C-003).

³ Pretreatment is recommended for the removal of free chlorine and other oxidizing agents to prevent damage to membranes. Oxidizing agents, such as free chlorine, in contact with polyamide membranes may result in shortened operating life or membrane failure. Such oxidation damage is excluded from warranty. Refer to Membrane Operating Guide - Recommendations for Water Purification (TSG-O-012).

PHYSICAL DIMENSIONS

Model	Element Weight kg (lb) ^c	Dim. A mm (inches)	Dim. B mm (inches)	Dim. C ^d mm (inches)	Permeate Tube
TurboClean® 8040-M2F3T7	16 (36)	1,016 (40.0)	201 (7.9)	28.6 (1.125)	Female

^c Shipping weight is dependent on packaging material and quantity shipped.
^d Dimension "C" is the Inner Diameter.



IMPORTANT INFORMATION

- Start-up:** MANN+HUMMEL Water & Fluid Solutions recommends flushing elements for 30 minutes at low pressure and discarding permeate during the flush prior to operation. For a more detailed start-up procedure, please see Element Start-Up Guide – System Start-Up (TSG-O-005).
- Cleaning:** TurboClean® membrane elements must be cleaned periodically to ensure proper operation and to prevent membrane damage. Please see Membrane Cleaning Guide - Food & Dairy: RO & NF Elements (TSG-C-003).
- Storage:** TurboClean membrane elements must be stored appropriately to ensure proper operation and to prevent membrane damage. Please see Element Storage Guides (TSG-O-009 & TSG-O-010).
- Regulatory:** This model uses FDA (CFR Title 21) compliant materials.

CUSTOMIZABLE SPECIALTY ELEMENTS

MANN+HUMMEL Water & Fluid Solutions offers a full range of membranes and element designs for challenging water and process applications. Technologies include low-fouling RO, submerged UF, continuous high temperature, ultra-high pressure, unique sanitary designs and more. Contact us to customize a product that satisfies your specific requirements.

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