

# TRISEP® PS Pharmaceutical UH004 Series



TRISEP® PS sanitary membrane elements for pharmaceutical applications have a long history of outstanding, stable field performance. NADIR® UH004 hydrophilic polyethersulfone (PESH) membrane with a nominal 4,000 Da molecular weight cut-off offers consistently high protein rejection. PS elements are available with a number of different feed spacers and in all sizes common in the industry. TRISEP PS elements are built with FDA compliant materials, are compliant with European food regulations (EU 10/2011 and EC 1935/2004), and comply with both USDA and BSE/TSE standards.

## MEMBRANE CHARACTERISTICS

<b>Membrane</b>	NADIR® UH004
<b>Membrane Type</b>	Polyethersulfone (PES)
<b>Nominal M.W.C.O. (Da)</b>	4,000

## DESIGN INFORMATION

<b>Model</b>	<b>Membrane Area m<sup>2</sup> (ft<sup>2</sup>)</b>	<b>Feed Spacer Thickness (mil)<sup>a</sup></b>
TRISEP® PS UH004 3838-31	7.0 (75)	31
TRISEP® PS UH004 3838-46	5.7 (61)	46
TRISEP® PS UH004 3838-80	4.0 (43)	80
TRISEP® PS UH004 6338-31	20.5 (221)	31
TRISEP® PS UH004 8338-31	34.0 (366)	31
TRISEP® PS UH004 8338-46	27.5 (296)	46
TRISEP® PS UH004 8338-80	21.2 (228)	80

<sup>a</sup> All models on this sheet have a netting outer wrap and diamond shaped feed spacers.

## OPERATING PARAMETERS

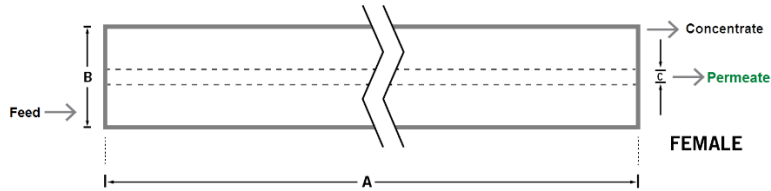
<b>Maximum Operating Pressure</b>	10 bar (145 psi)
<b>Maximum Operating Temperature</b>	55°C (131°F)
<b>Cleaning pH Range<sup>1</sup></b>	1.0 - 12.0
<b>Cleaning Chlorine Tolerance</b>	200 ppm for sanitization at pH ≥ 10.5
<b>Maximum Pressure Drop</b>	1 bar (15 psi) per element; 4 bar (60 psi) per housing

<sup>1</sup> Refer to temperature and pH limits in our Membrane Cleaning Guides.

**PHYSICAL DIMENSIONS**

Model	Element Weight kg (lb) <sup>b</sup>	Dim. A mm (inches)	Dim. B mm (inches)	Dim. C <sup>c</sup> mm (inches)	Permeate Tube
TRISEP® PS UH004 3838-31	4 (9)	965 (38.0)	96 (3.8)	21.1 (0.83)	Female
TRISEP® PS UH004 3838-46	4 (9)	965 (38.0)	96 (3.8)	21.1 (0.83)	Female
TRISEP® PS UH004 3838-80	4 (9)	965 (38.0)	96 (3.8)	21.1 (0.83)	Female
TRISEP® PS UH004 6338-31	11 (24)	965 (38.0)	162 (6.3)	28.9 (1.138)	Female
TRISEP® PS UH004 8338-31	18 (40)	965 (38.0)	211 (8.3)	28.9 (1.138)	Female
TRISEP® PS UH004 8338-46	18 (40)	965 (38.0)	211 (8.3)	28.9 (1.138)	Female
TRISEP® PS UH004 8338-80	18 (40)	965 (38.0)	211 (8.3)	28.9 (1.138)	Female

b Shipping weight is dependent on packaging material and quantity shipped.  
 c Dimension "C" is the Inner Diameter.



**IMPORTANT INFORMATION**

- Start-up:** MANN+HUMMEL Water & Fluid Solutions recommends flushing elements for 30 minutes at low pressure and discarding permeate during the flush prior to operation. For a more detailed start-up procedure, please see Element Start-Up Guide – System Start-Up (TSG-O-005).
- Cleaning:** TRISEP® membrane elements must be cleaned periodically to ensure proper operation and to prevent membrane damage. Please see our Membrane Cleaning Guides.
- Storage:** TRISEP membrane elements must be stored appropriately to ensure proper operation and to prevent membrane damage. Please see Element Storage Guides (TSG-O-009 & TSG-O-010).
- Regulatory:** All models on this sheet conform to USDA 3A sanitary standard 45-03, use FDA (CFR Title 21) compliant materials, comply with EU regulation (EC) No. 1935/2004 and No. 10/2011, and have Halal and Kosher certifications.

**CUSTOMIZABLE SPECIALTY ELEMENTS**

MANN+HUMMEL Water & Fluid Solutions offers a full range of membranes and element designs for challenging water and process applications. Technologies include low-fouling RO, submerged UF, continuous high temperature, ultra-high pressure, unique sanitary designs and more. Contact us to customize a product that satisfies your specific requirements.

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