



# TRISEP® ACM5

## Low Energy

## Brackish Water RO Elements

The TRISEP® ACM series of brackish water RO membranes are versatile enough to be used in a wide variety of water purification and process applications. ACM5 operates at lower pressure to reduce energy costs while delivering unique performance in many applications. ACM5 membrane is available in a number of strong and durable spiral-wound element designs.

### MEMBRANE CHARACTERISTICS

<b>Membrane</b>	ACM5
<b>Stabilized Salt Rejection (%)</b>	98.5
<b>Minimum Salt Rejection (%)</b>	98.0

### DESIGN INFORMATION

<b>Model</b>	<b>Part Number</b>	<b>Permeate Flow m<sup>3</sup>/day (GPD)<sup>a</sup></b>	<b>Membrane Area m<sup>2</sup> (ft<sup>2</sup>)</b>	<b>Feed Spacer Thickness (mil)<sup>b</sup></b>
<b>TRISEP® 2540-ACM5-TSF</b>	164050251	3.0 (800)	2.4 (26)	31

a Test conditions: 2,000 ppm NaCl, 10.3 bar (150 psi), 25°C (77°F), 15% recovery, pH 8.0, 30 minutes operation. Flow rates will be no more than 15% below the values shown. Product specifications may change without notice as design revisions occur.

b All models on this sheet except TRISEP® 4040-ACM5-TWT have fiberglass outer wrap. The TRISEP® 4040-ACM5-TWT is tape wrapped. All models have diamond shaped feed spacers.

### OPERATING PARAMETERS

<b>Maximum Operating Pressure</b>	41 bar (600 psi)
<b>Maximum Operating Temperature</b>	45°C (113°F)
<b>Cleaning pH Range<sup>1</sup></b>	1.0 – 12.0
<b>Chlorine Tolerance<sup>2</sup></b>	< 0.1 ppm
<b>Maximum Pressure Drop</b>	1 bar (15 psi) per element; 4 bar (60 psi) per housing
<b>Maximum SDI<sub>15</sub></b>	5.0
<b>Maximum Turbidity</b>	1 NTU

<sup>1</sup> Refer to temperature and pH limits in Membrane Cleaning Guide - Water Application Elements (TSG-C-001).

<sup>2</sup> Pretreatment is recommended for the removal of free chlorine and other oxidizing agents to prevent damage to membranes. Oxidizing agents, such as free chlorine, in contact with polyamide membranes may result in shortened operating life or membrane failure. Such oxidation damage is excluded from warranty. Refer to Membrane Operating Guide - Recommendations for Water Purification (TSG-O-012).

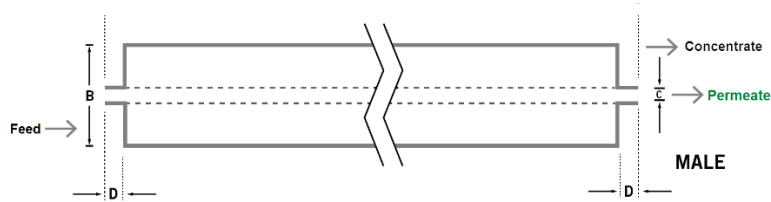
PHYSICAL DIMENSIONS

Model	Element Weight kg (lb) <sup>c</sup>	Dim. A mm (inches)	Dim. B mm (inches)	Dim. C <sup>d</sup> mm (inches)	Permeate Tube <sup>e</sup>
TRISEP® 2540-ACM5-TSF	3 (7)	1,016 (40.0)	64 (2.5)	19.1 (0.75)	Male

c Shipping weight is dependent on packaging material and quantity shipped.

d Dimension "C" is the Outer Diameter.

e Male elements have a protruding permeate tube, indicated as "D" in the diagram. Dimension "D" is 25.4 mm (1.0 in).



IMPORTANT INFORMATION

**Start-up:** MANN+HUMMEL Water & Fluid Solutions recommends flushing elements for 30 minutes at low pressure and discarding permeate during the flush prior to operation. For a more detailed start-up procedure, please see Element Start-Up Guide – System Start-Up (TSG-O-005).

**Cleaning:** TRISEP® membrane elements must be cleaned periodically to ensure proper operation and to prevent membrane damage. Please see Membrane Cleaning Guide – Water Application Elements (TSG-C-001).

**Storage:** TRISEP membrane elements must be stored appropriately to ensure proper operation and to prevent membrane damage. Please see Element Storage Guides (TSG-O-009 & TSG-O-010).

CUSTOMIZABLE SPECIALTY ELEMENTS

MANN+HUMMEL Water & Fluid Solutions offers a full range of membranes and element designs for challenging water and process applications. Technologies include low-fouling RO, submerged UF, continuous high temperature, ultra-high pressure, unique sanitary designs and more. Contact us to customize a product that satisfies your specific requirements.

Contact

**Europe**  
 Germany: +49 611 962 6001  
 Italy: +39 0721 1796201  
 info@microdyn-nadir.com

**Americas**  
 USA: +1 805 964 8003  
 sales.mnus@microdyn-nadir.com

**Asia**  
 Singapore: +65 6457 7533  
 China: +86 10 8413 9860  
 waterchina@mann-hummel.com